



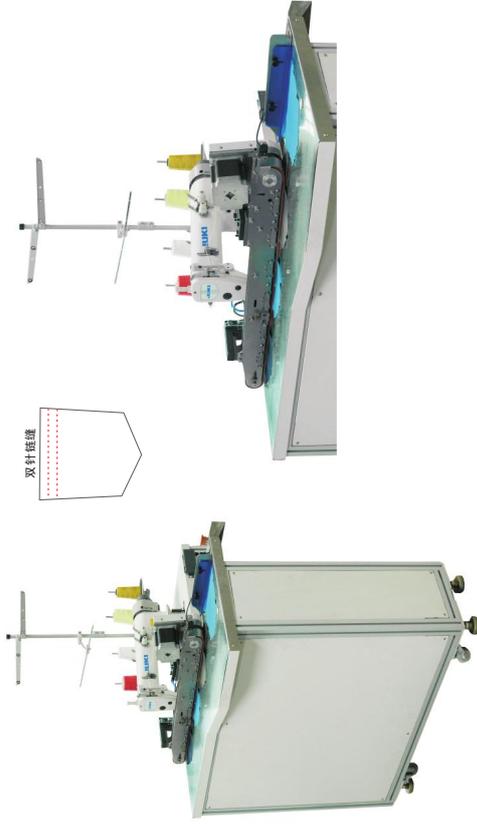
ST380

◆ 双针自动卷袋口机 ◆ Automatic Pocket Hemmer

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OPERATION VIDEO



扫描二维码观看操作视频



全新的气动送料系统，适用于中厚斜纹或牛仔面料的全自动卷袋口和缝制工序，配备可调密度的卷边拉筒。最新光电技术的电眼感应器，即使颜色浅的布料也能敏锐地感应到，从而启动自动送料、自动车缝、自动剪线和自动收料。生产效率最高可达：每小时1200-1500个口袋。

Designed for jeans/twill casual pants hemming the pocket, automatic feeding, automatic stitching and collecting finished pieces. Normal working efficiency from 1200 pockets – 1500 pockets per hour. By Adopting the latest photocell technology, we can identify the very light color, even white fabric enters the feeding port, so to start automatically the feeding and sewing. Folding width is adjustable, suitable for non-skill operators.

技术参数(Tech & Parameters):

采用重机原装 MH380双针缝制机头，三菱 G 款伺服马达和控制箱，最高缝制速度可达 3600rpm;
Adopting Juki MH380 chainsstitch machine head, Mitsubishi G type servo-motor and control box,
Max speed: 3600RPM;
标准针距(Standard needle gauge): 1/4" (6.4mm), 其他针距需订制
Standard needle gauge is 1/4" (6.4mm), for other specification, we must see the MH380 needle gauge for special made.
车缝长度(Stitch length): 0.9mm~4mm.
电压(Power): 220V 50/60Hz; 压缩空气(compressed air): 5Bar
马达(Motor): 三菱 Mitsubishi XC-G554-20Y; 控制箱(control box): 三菱 Mitsubishi XC-GMIFY
使用机针(Needle system): TV x 7 #14(#9 ~ #21)

CM-G2210DH

◆ 后袋袋花机 ◆ Pocket Decorative Stitch Machine

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OPERATION VIDEO



扫描二维码观看操作视频



采用缝料高速花样机头，车缝速度可达 2500RPM
车缝范围：220x100mm，足以涵盖欧美男裤口袋的袋花要求
配备清晰触屏，操作人员可以随时改变袋花花样并保存，系统可以保存999个花样
Sewtech high speed pattern sewing machine Working area: 220x100mm
Max sewing speed 2500RPM cover most of the back pocket decorative Equipped with touch screen, operator can easily make new pattern, stored in and call out for new order, storing capacity 999 patterns.

技术参数(Tech & Parameters):

缝距(Stitch length): 0.1-12.7mm
锁式线迹(Lock stitch)
花样数据存储器(Patterns Can Be Saved in Memory): 999 + USB as external save.
用电(Power & Consumption): 220V/1P 50/60Hz, 1.25KW (direct drive)
用气 (Air): 5Bar